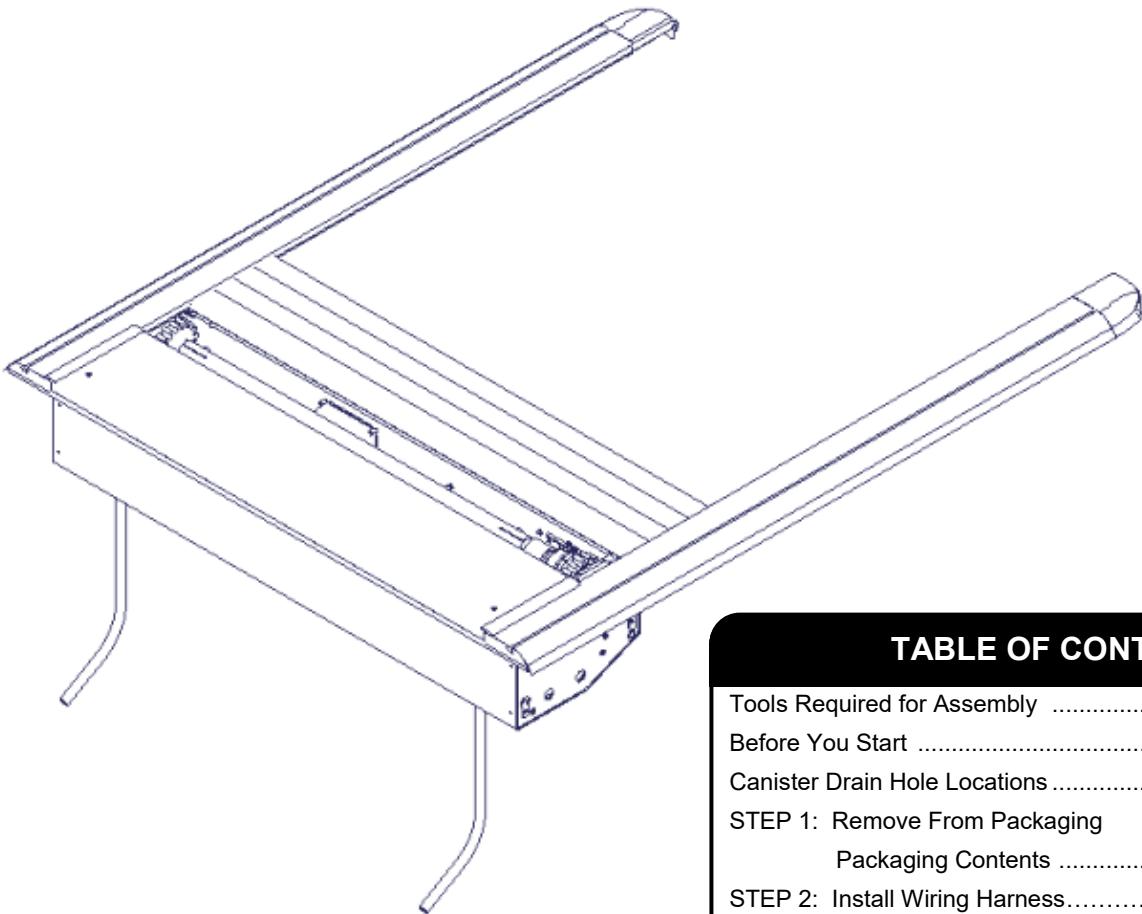


# UltraGroove Electric™

Electric Retractable Tonneau Covers

## INSTALLATION INSTRUCTIONS TOYOTA TACOMA



**(800) 338-3697**

**[www.paceedwards.com](http://www.paceedwards.com)**

Pace Edwards Company

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Centralia WA 98531

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## TOOLS REQUIRED FOR ASSEMBLY

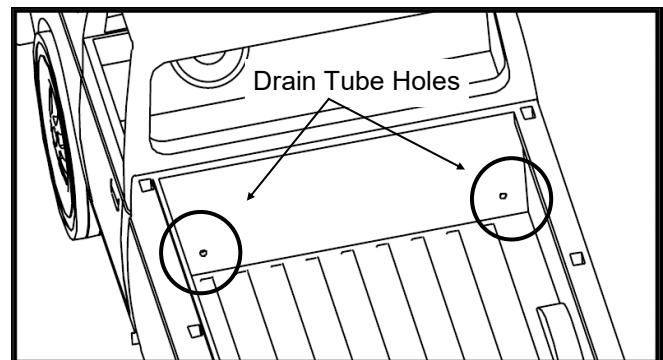
Tape Measure      Side Cut or Needle Nose Pliers      Masking tape      7/16 Nut Driver  
#2 Phillips Screwdriver      Utility Knife      5/32 Allen Wrench      1/8 Allen Wrench      3/8 Wrench  
Note: There should be no drilling into the truck body needed on most standard or full-size trucks.

## BEFORE YOU START!

Read the instructions carefully before you start. If you have any questions regarding the installation please call our Technical Support Line at (800) 338-3697.

## CANISTER DRAIN HOLE LOCATIONS:

This tonneau cover is designed to carry rainwater from the cover into the canister and then out through the drains. Most truck models have standard OE drain holes or plastic/rubber access ports in the front of the truck bed. Check to make sure your truck has the OE drain holes so that drilling into the sheet metal is not required. If drilling is necessary, be sure to check the underside of the truck bed for the best location. The holes should be located near the side and as far forward as possible. Use a drill bit suitable for sheet metal (such as a taper drill or step drill). Drill drain tube clearance holes at 3/4" (19mm). This will need to be done before installing the cover. **(WARNING: Use caution not to drill into wires, hoses or the cab!)**



## STEP 1: REMOVE FROM PACKAGING AND REVIEW CONTENTS

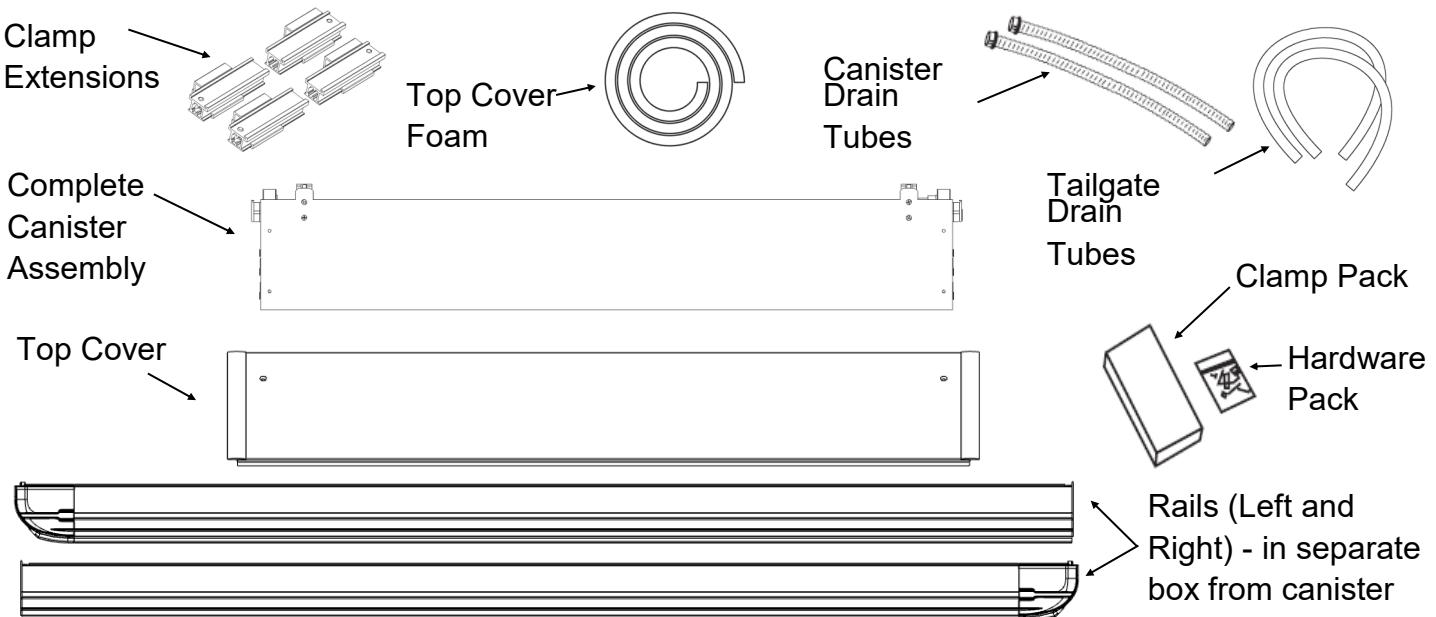
A complete unit will consist of one canister box (marked box 1 of 2) and one rail box (marked box 2 of 2). Remove the Top Cover, Canister, Clamp pack, Hardware pack, Foam, Clamp Extensions and Drain Tubes from the Canister box. Remove the rails from the rail box (see caution below). Perform a quick inventory of the packaging contents to ensure all parts are there. Using the 3/8" wrench or socket, remove the 2 bolts holding the plywood packaging supports on the ends of the canister. Discard plywood packaging supports and bolts.

**CAUTION!**

TO AVOID SCRATCHING THE SURFACE OF THE RAILS, DO NOT SLIDE THEM OUT THE END OF THE BOX. OPEN THE BOX ALONG THE LENGTH, USE PLIERS TO PULL THE STAPLES, LIFT THE RAIL OUT. DO NOT USE A KNIFE TO CUT THE BOX

**CAUTION!**

## PACKAGING CONTENTS:



## STEP 2: INSTALL WIRING HARNESS

### HARDWARE USED:



(If the optional wire harness **Part# BL1120** is used, you may want to tape it to the main harness to ease having to pull them through the bottom of bed separately).

From inside the truck bed push the long wire harness end without the plug through the stake pocket on the drivers side of the truck and out the underside of the truck bed box.

Leave approximately one foot of slack inside the box for mounting the electronics.

WIRE HARNESS x 1

Route the wire harness under the truck and to the battery in the engine compartment.



ZIP TIES x 5

Attach the fuse holder to the end of the Red/positive wire.

**(Do not attach to the battery yet.)**

Secure the harness with wire ties provided after slack from the canister had been taken out.

## STEP 3: POSITIONING CANISTER

Place the Canister in truck bed just behind the cab and center it from side to side. You will need to place the canister on elevating objects, such as the box the canister came in or 5 gallon buckets. (If you have someone to help you, you can jump to step 4 and install the assembled canister and rails on the truck.)

**Note:** Ensuring that the canister is centered in the bed will help assemble the rails to canister in the next step.

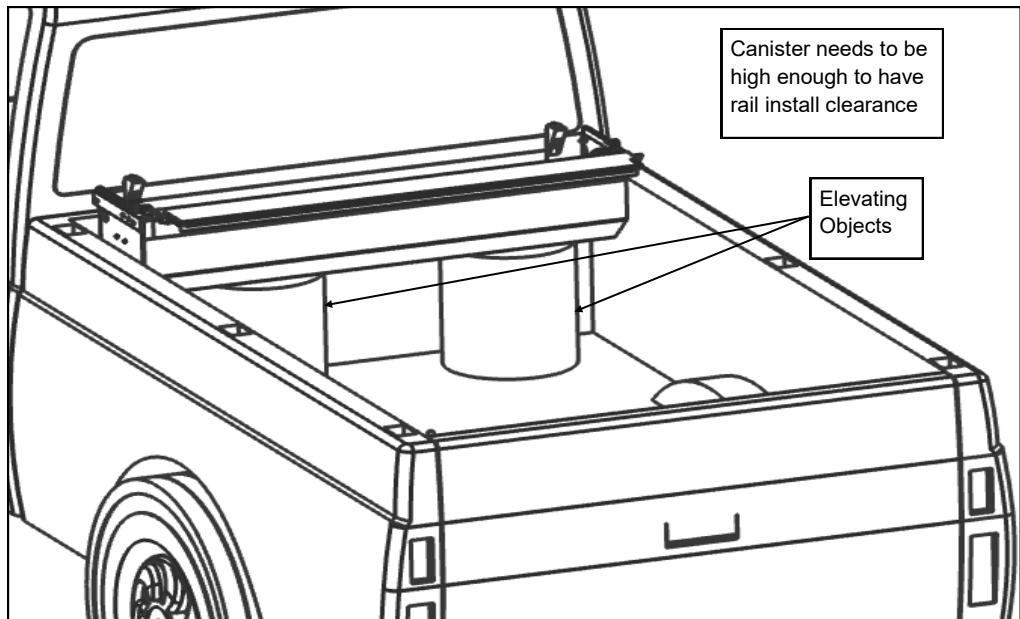


FIG. 3A

## STEP 4: INSTALLING RAILS

Remove the protective paper from the foam on the underside of the Rail flanges. This is for packaging purposes only.

Next identify the left and right side *rails* (FIG 4A). The rail flange and foam towards the outside of the truck bed.

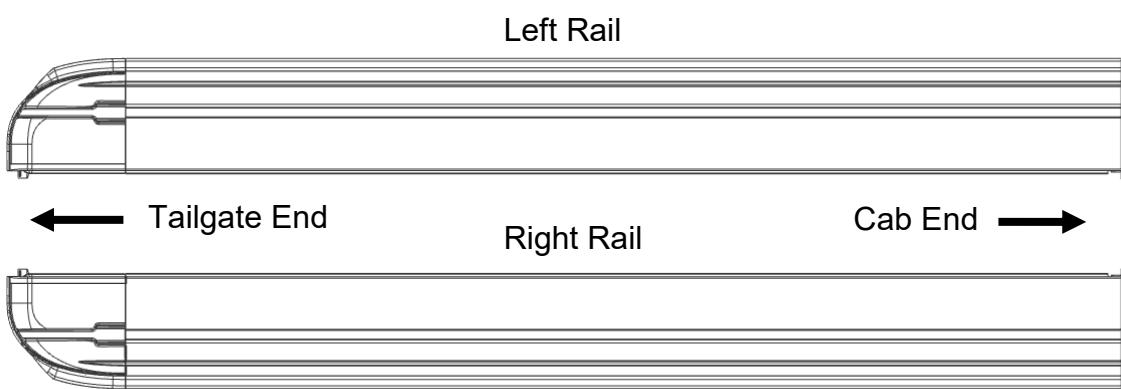
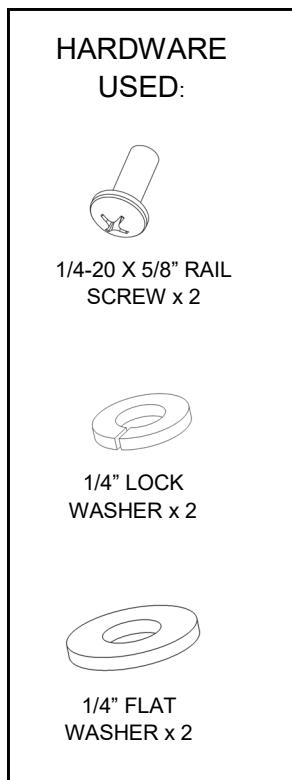


FIG. 4A

First make sure that the Lead Rib Flange is in pulled toward the tailgate enough to clear the Canister Flange and Canister Stop (FIG 4B).

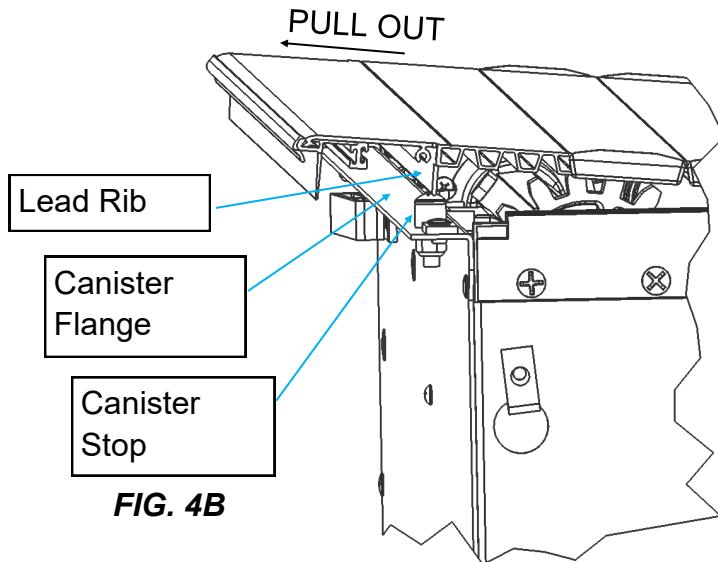
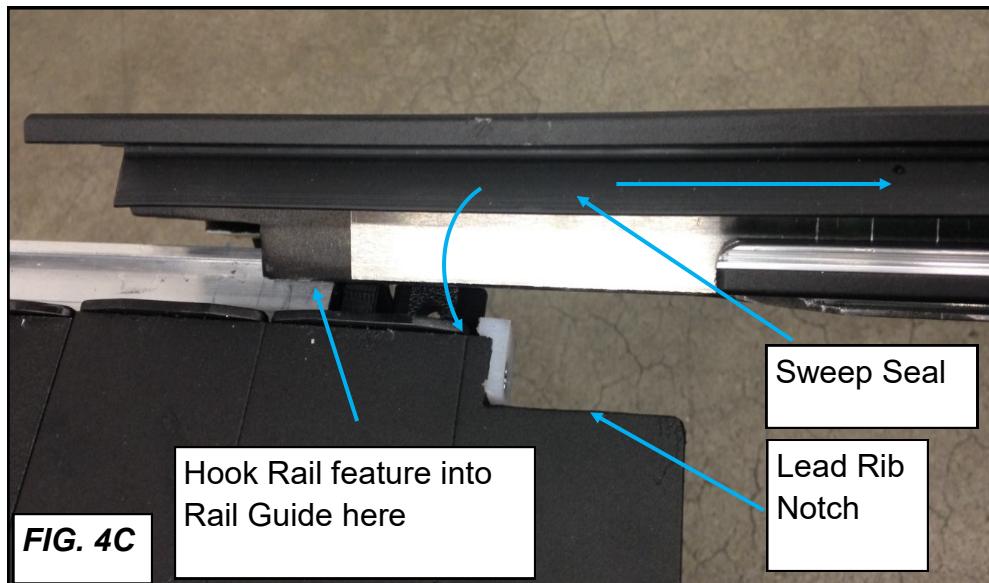
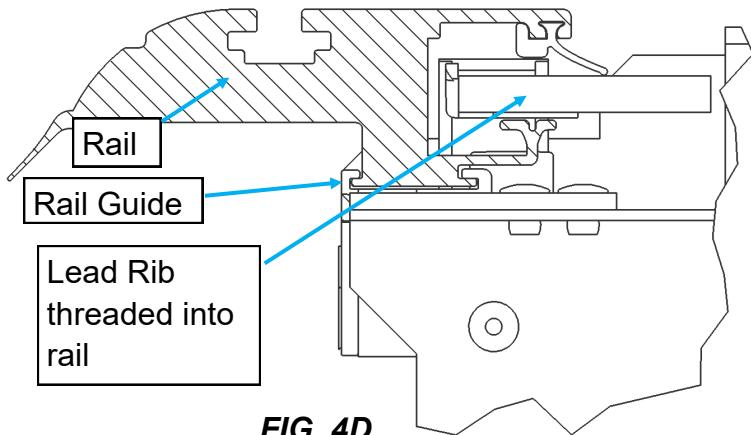


Figure 4B shows that the lead rib needs to be pulled out toward the tail gate. Now hook the rail into the rail guide and roll it down making sure to not get the sweep seal folded back into the rail (FIG 4C & 9A).



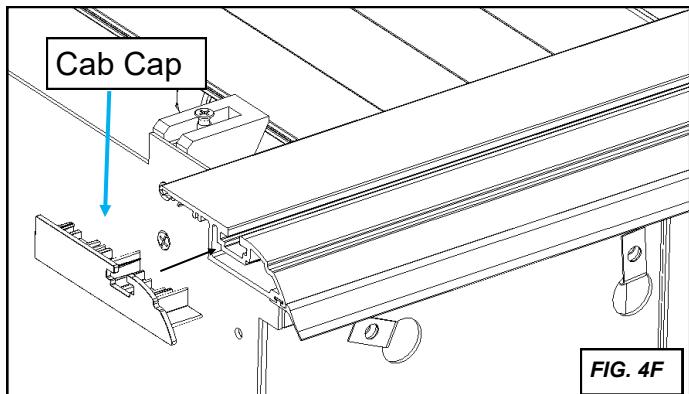
Then you can thread the Lead Rib into the rail. (FIG. 4D)



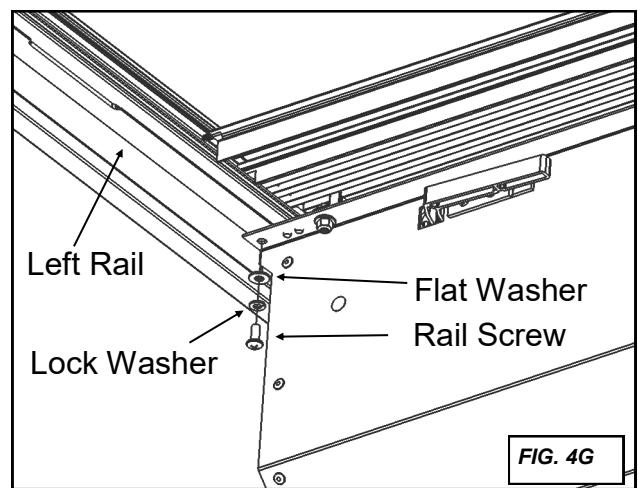
Push the rail forward to the end of the can (FIG 4E). If you have difficulty threading the Lead Rib into the rail, you can gently lift up on the lead rib with your left hand while pushing the rail forward with your right.



Next push the cab caps into the front of the rails (FIG 4F).

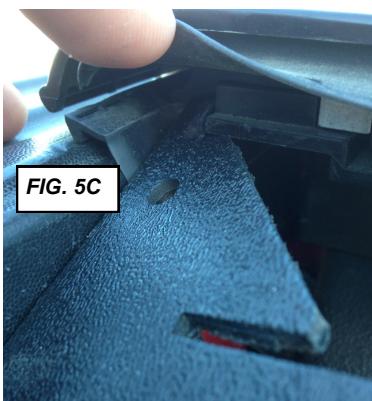
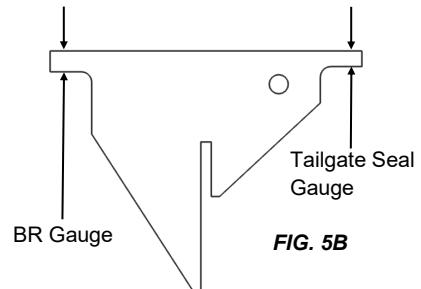
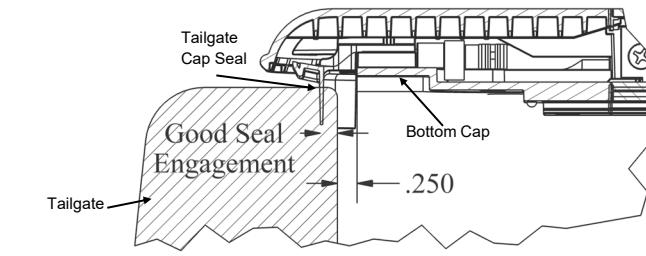
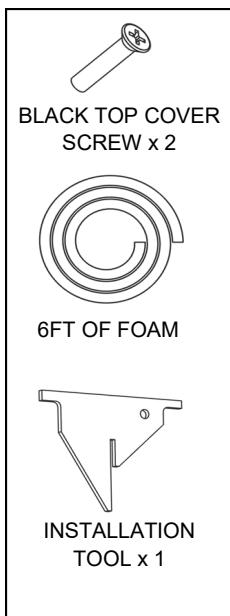


Finally secure the rail to the canister with the Rail Screws provided with flat washer



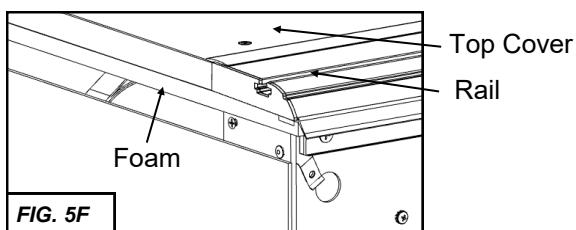
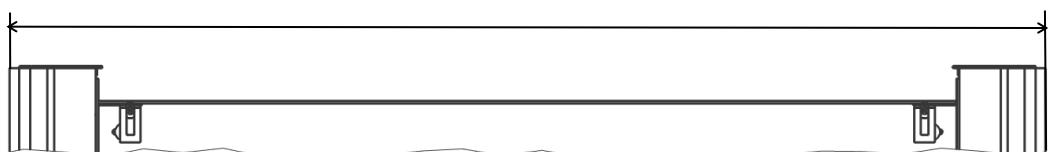
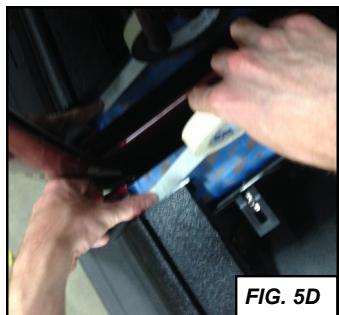
## STEP 5: INSTALLING THE TOP COVER

Remove the 303 protectant sponge that is adhered to the underside of the Topcover and set it aside for step 9. Shut the tailgate and pull the rails back until the tailgate cap seals have good engagement with your tailgate. A good way to check for proper engagement is to make sure the bottom cap and tailgate have 1/4" gap (FIG 5A).



Another way to set the tailgate cap seals is to use the Tailgate Seal Gauge as shown in figure 5B & 5C. You should be able to just slide the Tailgate Seal Gauge in between the Tailgate Cap Seal and the Bottom Cap.

**WARNING: Proper Tailgate Cap Seal Engagement is important for getting the best possible water resistance out of your cover!**



Next mark where the front of the rails sit and mark this position with masking tape, this will be a guide for placing your foam. (FIG 5D). Now pull the cover back until there is room to apply the foam. Lay the foam on the front sill of the truck from rail to rail, trimming the excess with a utility knife (FIG 5E).

Now scoot the rails and canister back on the foam and double check that your tailgate seal engagement is good. You can now install your top cover with the two included screws while making sure it aligns with the front of your rails (FIG 5F).

**WARNING: Proper top cover foam installation is important for getting the best possible water resistance out of your cover!**

## STEP 6: INSTALLING THE CLAMP EXTENSIONS

Slide the clamp extensions from the tailgate end of each rail as pictured in Figure 6A-6E. Ensure that your tailgate end and cab end extensions are in the correct orientation. Each clamp extension is labeled for front left (FL), front right (FR), back left (BL), and back right (BR). The extensions go on the corners shown in figure 6A.

Once you have the clamp extensions on the cab and tailgate end of the rails as shown in *Figure 6E* and tighten the set screws with a 5/32" Allen Wrench. If you have trouble sliding on the clamp extension, make sure your set screw is not sticking out the top of the clamp extension.

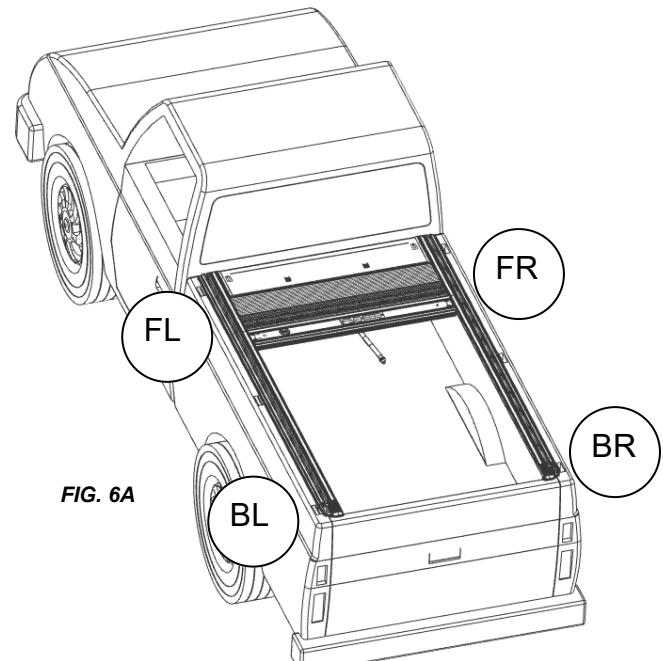


FIG. 6A

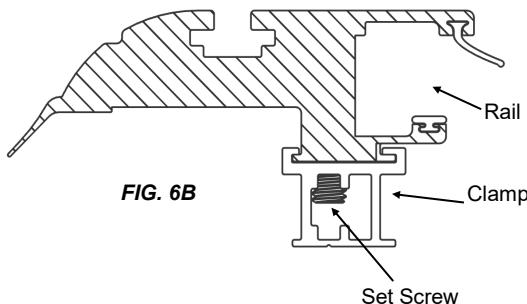


FIG. 6B

TAILGATE END

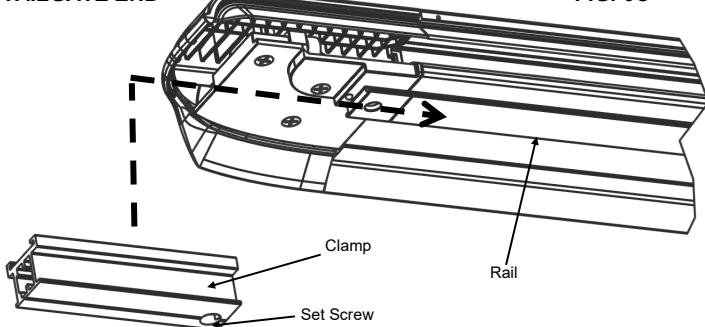


FIG. 6C

FIG. 6D

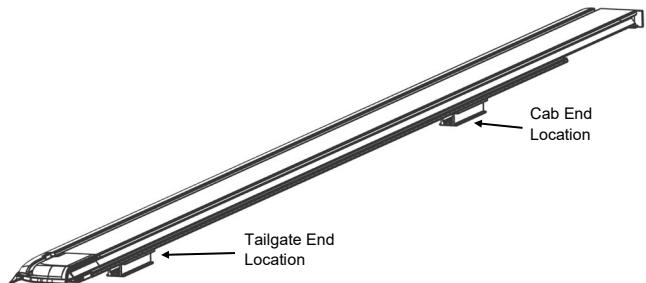
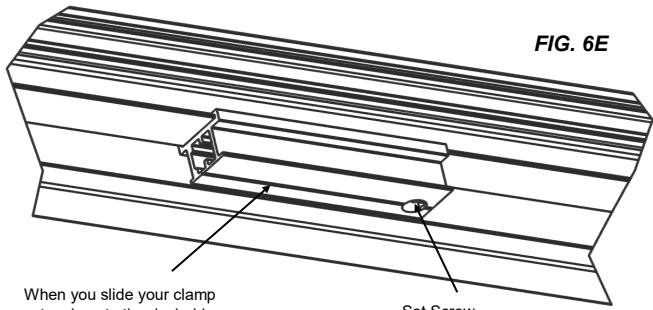


FIG. 6E



When you slide your clamp extensions to the desirable tailgate and cab locations tighten the set screw with a 5/32" Allen wrench

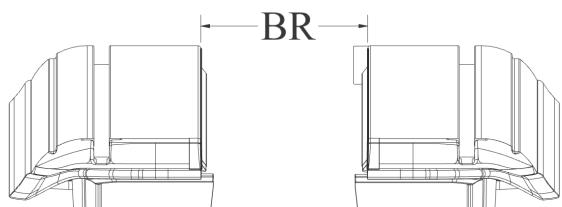
## STEP 7: INSTALLING THE CLAMPS

Slide Rail Clamp Bracket A on each cab side Clamp Extension followed by Rail Clamp Bracket B on each tailgate side Clamp Extension. Now, assemble the Rail Clamp Brackets to the Outer Angled Rail Clamps with the 1/4" Washer, 1/4" Lock Washer and 1/4-20 x 1/2" Bolt on each side of the truck bed. Center the Rails in the Truck bed. Tighten the nuts by hand to allow the clamps to slide into place.

Finally, check the between the rail measurement at the canister and the tailgate end of the rails. The measurements should be equal to or less then those in Figure 7A. *Note: Part number is on the serial number label in the upper left corner of the canister (looking from tailgate).* There should be, at the minimum, enough play to allow the cover to move freely with no drag and at a maximum 1/8 inch per side. More then 1/8 inch per side may result in the cover opening unintentionally and in severe cases it may fall between the rail tracks and damage the cover.

Another way to ensure proper fit is by pushing the handle all the way to one side an attempting to insert the BR Gauge in between the rail metal and the handle stop at the opposite side (Fig 7C). You must do this at the canister and tailgate end of the rails.

Once correct spacing is achieved tighten ONLY the Rail Clamp Brackets A & B in place. Tighten the Set Screws on both Rail Clamp Bracket A to hold rails in position. (*Adjust spacing from the tailgate by moving rails forward or backward as needed prior to final tightening of set screws.*) Apply downward pressure while tightening the Outer Angled Rail Clamp to the Inner Rail Clamp, especially on the tailgate end. This will ensure a tight seal, firm seat, and good fit on the truck bed. Now tighten your clamp bolts with a 7/16" Nut Driver. **DO NOT TIGHTEN OVER 120 INCH**



Part number is on the serial number label in the upper left corner of the canister (looking from tailgate).

PART NUMBER	BETWEEN RAILS (BR)
KE2109	51 13/16
KE2110	51 13/16

FIG. 7A

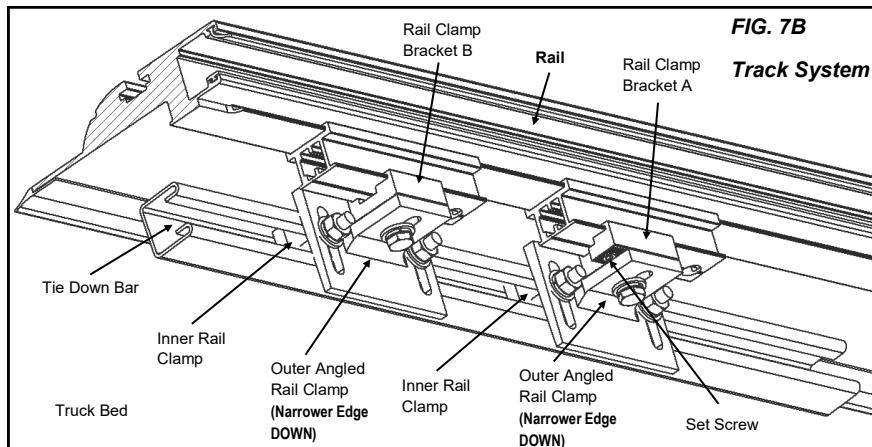


FIG. 7B  
Track System

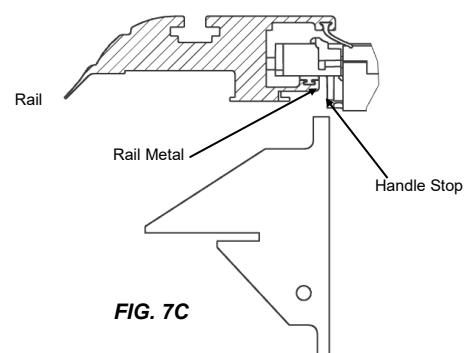


FIG. 7C

## STEP 8: INSTALLING TAILGATE DRAINTUBES



FIG. 8A

To install the tailgate drain tubes you need to find suitable holes in the rear stiffener of your truck bed. Figure 8C shows possible hole locations.

Next you will screw the drain tube into the drain fitting and slide it on the tailgate cap as shown in figure 8B. There is an interference bump on the cap that will lock the drain fitting in place. Next you will need to thread the drain tube in the desired hole and trim the length of the tube if needed. If there are no holes on the tailgate side of your truck you will need to drill holes (5/8" or 16mm), make sure to check for wires you could damage first.

**WARNING: Proper top cover foam installation is important for getting the best possible water resistance out of your cover!**

FIG. 8B

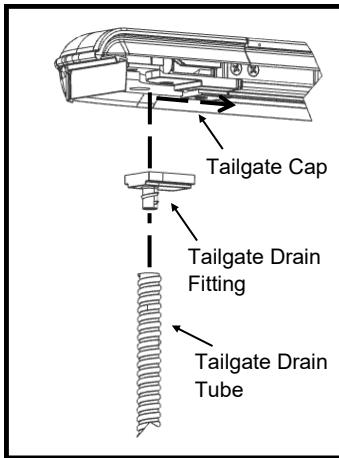
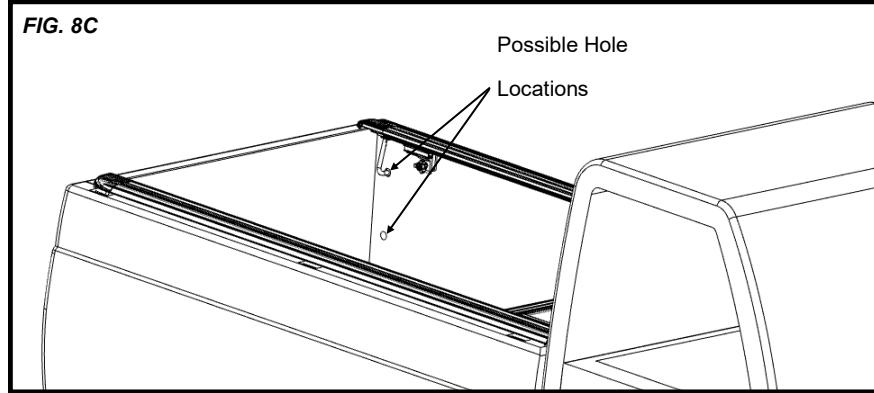


FIG. 8C



## STEP 9: LUBRICATING & PLACING THE SWEEP SEALS

Locate the sweep seals (rubber weather strips) on the rails. Use the provided UV protectant to wipe the underside of the sweep seal and the top of the wear strip on each rail. The UV protectant can be found adhered to the underside of the top cover lid or in the hardware pack.

Extend the cover to the tailgate. Use an Allen Wrench if needed to carefully draw out the sweep seal (seal should be angled outwards toward the cover—not rolling in toward the bed rail). (Fig. 9A)

Proper care and placement of the sweep seal will ensure smooth operation of the cover. Alcohol, petroleum or silicone based cleaners should be avoided and ARE NOT recommended for our covers.

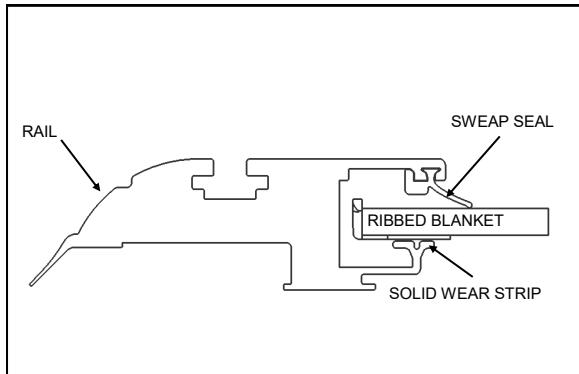


FIG. 9A

## STEP 10: CONNECTING THE ELECTRONICS

### HARDWARE USED:



2-BUTTON REMOTE

KEY FOB x 2

The electronics box has been pre-mounted to the inside of the canister.

Connect the battery wire harness into the 2-wire plug at the end of the canister (**also connect the optional manual switch harness, if installed at this time**)

Attach the Red (positive) and Black (negative) wires to the battery or the truck manufacturers suggested connection points at this time.

Unit is now ready to operate.

Press the Open button to open cover and press the Close button to shut the cover.

## STEP 11: INSTALLING CANISTER DRAIN TUBES

First, ensure that the Foam Washer is in place on the Drain Fitting as this washer will help prevent water leakage. Next, test fit the drain tube to determine the length you want to trim it. Always caution on the long side. Trim the end that will be inserted through the truck bed using the wire cutters or a utility knife.

With the cover *opened*, insert the drain tube fittings into the pre-drilled holes on the underside of the canister by pushing them in place from under the canister. Drain Fitting should click into place.

Place the other end of the drain tube through the plastic/rubber access port or through the pre-drilled holes in the floor or the front wall of the truck bed. If routing through the front wall, ensure that the drain tubes are inserted and directed down so water flows out of the truck. (**WARNING: Use caution not to drill into wires, hoses or the cab!**)

To remove the drain tubes reach under the canister, grab the drain tube fitting and turn it while applying light downward pressure. When the retaining tabs align with notches in the bottom of the canister the Drain Tube and Fitting will drop out.

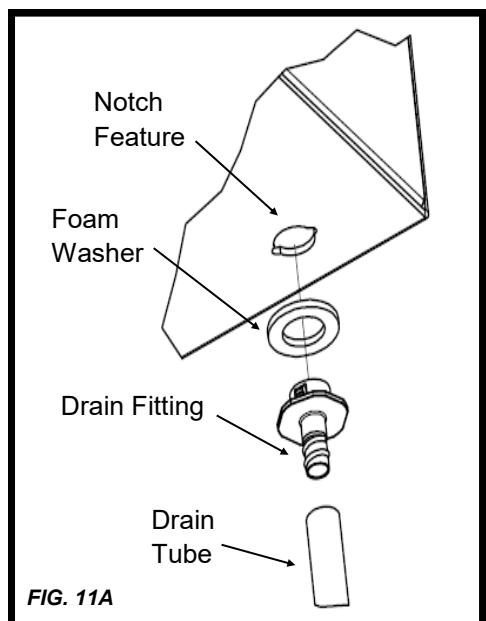


FIG. 11A

## STEP 12: RELEASE HANDLE INSTRUCTIONS

If power is lost to the Ultragroove Electric unit or the electric drive system fails to operate and you have to use the cover right away you can do the following to open or close the cover:

1. You will need to gain access to the release handle located on the driver side of the canister at the front of the truck bed. Once you have access to it, Pull the handle out away from the canister and pull out the handle kickstand behind it.
2. Settle the kickstand into the notch on the handle to hold the handle in place.
3. Now you should be able to push or pull the paneled blanket manually open or closed.

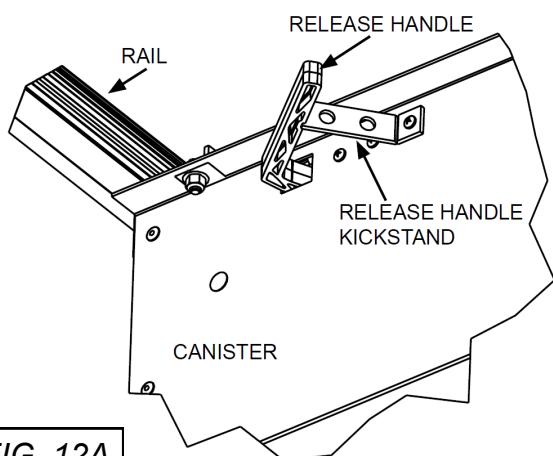


FIG. 12A

NOTE: The blanket will not lock unless you disengage the

kickstand and lower the release handle. With the handle released the cover will move a short distance and the cover will then lock itself in place. (Cover may not lock tightly against tailgate) This process will allow you to use the cover until power is restored. It is not meant for extended or permanent use.

## MAINTENANCE

After installation, if the cover is tight or hard to open and close, the shimming may need to be -adjusted.

Periodically remove the Top Cover and clean out the canister.

Drain tubes may become clogged overtime and should be removed and cleaned. To remove the drain tubes reach under the canister, grab the drain tube fitting and turn it while applying light downward pressure. When the retaining tabs align with notches in the bottom of the canister the Drain Tube and Fitting will drop out. (FIG. 13A)

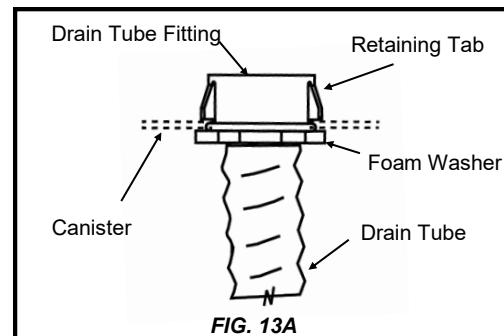


FIG. 13A

To help keep your Ultragroove Electric Retractable Tonneau Cover looking it's best, we recommend washing it the same way you wash your truck. However you should not wax your cover.

## RELEASE HANDLE ASSEMBLY MAINTENANCE

Maintenance of the Release Handle Assembly requires lubrication of the coupler located inside the canister. This is done during factory assembly but may need to be done from time to time during the life of your cover.

A small lubrication hole is provided on the coupler that a fine tipped grease gun can inject a small amount of grease into. A high quality waterproof wheel bearing grease is recommended.

To get to the coupler you will need to remove the rail clamps and end caps at the end of the rails. Use the manual release handle and **manually** pull the blanket out the end of the rails until you have access to the coupler inside the canister. Grease the coupler, cycle and spin it to distribute lubricant then reverse the process to re-assemble the cover being sure to **manually** push the cover back into place in the canister. (**DO NOT USE THE MOTOR TO RUN THE BLANKET INTO THE CANISTER OR YOU WILL DAMAGE THE RIB CAPS ON THE EDGES OF THE BLANKET.**)

**ULTRAGROOVE™ METAL  
FULL-METAL™ JACKRABBIT®  
FULL-METAL JACKRABBIT MATTE**

**ULTIMATE LIFETIME WARRANTY**

*This limited lifetime warranty covers: Failure of materials and workmanship. Warranty replacement will be issued at no cost for the life of the cover to the original owner on original vehicle – nontransferable.*

- Separation of the UltraGroove Metal/Full Metal JackRabbit/Full Metal JackRabbit Matte deck panels
- All lock assemblies
- All hardware and components

**ULTRAGROOVE ELECTRIC  
BEDLOCKER®/BEDLOCKER MATTE**

*For a period of seven (7) years from the date of purchase the Pace - Edwards electric retractable cover has the following limited warranty:*

- Failure of materials and workmanship
- Separation of the UltraGroove Electric/BedLocker/BedLocker Matte deck panels
- Failure of the UltraGroove Electric/BedLocker/BedLocker Matte drive system and electrical components
- All hardware and components
- Warranty will be prorated after five (5) years

**ULTRAGROOVE  
JACKRABBIT/JACKRABBIT MATTE**

*For a period of five (5) years from the date of purchase, the cover will have the following limited warranty:*

- Delamination of the ArmorTek deck
- Failure of the Continuous Tension Spring
- All lock assemblies
- All hardware and components

**SWITCHBLADE™/SWITCHBLADE METAL**

*For a period of two (2) years, the cover will have the following limited warranty:*

- Delamination of the ArmorTek deck material
- Failure of the Continuous Tension Spring
- All hardware and components

**EXCLUSIONS (ALL MODELS):**

- Normal wear and tear over the life of the Pace Edwards cover (including fading or discoloration)
- Water intrusion at any location or any damage caused as a result
- Additional installed parts and accessories
- Acts of nature such as tornadoes or hurricanes, or other external causes

**ITEMS WHICH WILL VOID WARRANTY:**

- Use of lubrication other than prescribed in owners/installation manual
- Misuse, negligence, or accident
- Improper installation of product
- Failure to adequately secure cargo to prevent damage to the Pace Edwards cover
- Installation of parts or accessory which may interfere with the Pace Edwards cover without written permission of Pace Edwards
- Additional installed parts and accessories
- Acts of nature such as tornadoes or hurricanes, or other external causes

**CONDITIONS AND LIMITATIONS:**

- Any part of the Pace Edwards retractable cover found to be defective under the terms of the warranty will be repaired or replaced, at the discretion of Pace Edwards.
- Pace Edwards will have the final decision if the part in question is defective.
- Pace Edwards has no responsibility with regards to installation by its dealers or agents.
- Pace Edwards does not, under any circumstances, assume responsibility for loss of item, revenue, inconvenience, or other consequential damage including, but not limited to, expenses for telephone, food, lodging, travel, loss, or damage to the vehicle the cover is installed upon, or loss or damage to personal property of the purchaser or user of the product.
- Pace Edwards will not accept any responsibility to any purchaser for warranty expressed or implied by any of its dealers, distributors, or agents.
- Pace Edwards reserves the right to make changes in the design of, improvements to, or warranty of its products without imposing any obligation for any products manufactured.
- Under no circumstances will Pace Edwards be liable for special, indirect, incidental, or consequential damages incurred in connection with any Pace Edwards retractable cover or its accessories.

Effective February 20, 2023

**PACE | EDWARDS**  
BY  **LEER**

**WARRANTY REGISTRATION:** Please return this form within 14 days of purchase to:

**PACE-EDWARDS** • Attn: Warranty Dept. • 2400 Commercial Blvd. • Centralia, WA 98531

OR register online at [www.pace-edwards.com](http://www.pace-edwards.com)

Name \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_

State \_\_\_\_\_

Zip \_\_\_\_\_

Vehicle Year \_\_\_\_\_ Make \_\_\_\_\_

Model \_\_\_\_\_

Model Number \_\_\_\_\_

Serial Number \_\_\_\_\_

Email \_\_\_\_\_

Phone \_\_\_\_\_

Date of Purchase \_\_\_\_\_ Purchased From \_\_\_\_\_ Price Paid \_\_\_\_\_

Customer Signature \_\_\_\_\_